



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SK145-0115-22
Job Sheet 177371



Part No: SK145-0115-22

Job Qty: 22 ea

Part Name: Clamp Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/10/18

Job Tracking No:

Due Date: 7/20/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Ship Via: Rev: 0 JTC 2018-05-31

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	22 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Machining-3		
120	CNC Lathe	22 pcs	7/20/18	7/20/18	0.00	0.00	MORI SL-154		
130	QC	22 pcs	7/20/18	7/20/18	0.00	0.00	QC2 Machining-4		
140	QC	22 pcs	7/20/18	7/20/18	0.00	0.00	QC8 Machining-4		
150	Packaging	22 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3-1		
160	QC21-SA	22 Ea	7/20/18	7/20/18	0.00	0.00	QC21		

Part Op Descriptions: 120 - 1-Machine as per FOLIO. FB 641 FOLIO REV: 0 DWG REV: 0 2-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8547K45	Tube ALT. P/N 8547K893	7.3260 ft (.333 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8547K45	7	5	0

Part Specifications

Specifications could not be found.

Plex 5/17/18 8:22 AM Dart.Gagnon.Michelle



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Container No: S077289



Part: SK145-0115-22

Job No: 177371

Serial No/Batch: S077289

Revision: 0

Inspector:

Exp Date: 06/01/2018

Instructions:

Date: 06/01/18

2.82
temps Mathieu 1.65 hrs

INSPECTION SHEET

Measured by:	Checked by:	QC Inspector:
Date:	Date:	Date:

Engineering Approval: (If necessary)			Revised by	Approved
Rev	Date	Change	KJ	
B	14.07.31	New Issue		